

PATENT CLAIMS

1. Machine or accessory for making folded containers, in particular folded boxes, from blanks having machine elements (2, 6, 10, 13) for acting on and/or moving the blanks or containers which are manually positionable for different blank sizes; position sensors (17) for determining the actual positions of the machine elements (2, 6, 10, 13) to be positioned; and a memory unit (18) for storing the desired positions for various blank sizes, characterized in that

both the memory unit (18) for the desired positions as well as each position sensor (17) for the respective actual position are connected with a computer (18) which calculates the difference between the respective desired position and the respective actual position; and

each machine element (2, 5, 10, 13) to be positioned is associated with a respective display (20) which is connected to the computer (18) and which displays graphically or numerically the difference between the respective actual position and the respective desired position calculated by the computer (18).

2. The machine or accessory according to claim 1, characterized in that the computer (18) also determines the necessary direction to move the machine elements (2, 6, 10, 13) and transmits it to and displays it on the respective display (20).

5 3. The machine or accessory according to claim 1 or 2, characterized in that a common calculating and memory unit (18) is connected with the respective position sensors (17) and displays (20), preferably via a bus system (19).

10 4. The machine or accessory according to claim 1 or 2, characterized in that the memory unit for the actual positions is separate from a commonly used calculating unit.

5. The machine or accessory according to claim 1 or 2, characterized in that each position sensor (17) is integrated with a calculator for determining differences.

15 6. The machine or accessory according to one of claims 1 to 5, characterized in that each display (20) is integrated with the respective position detector (17).

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